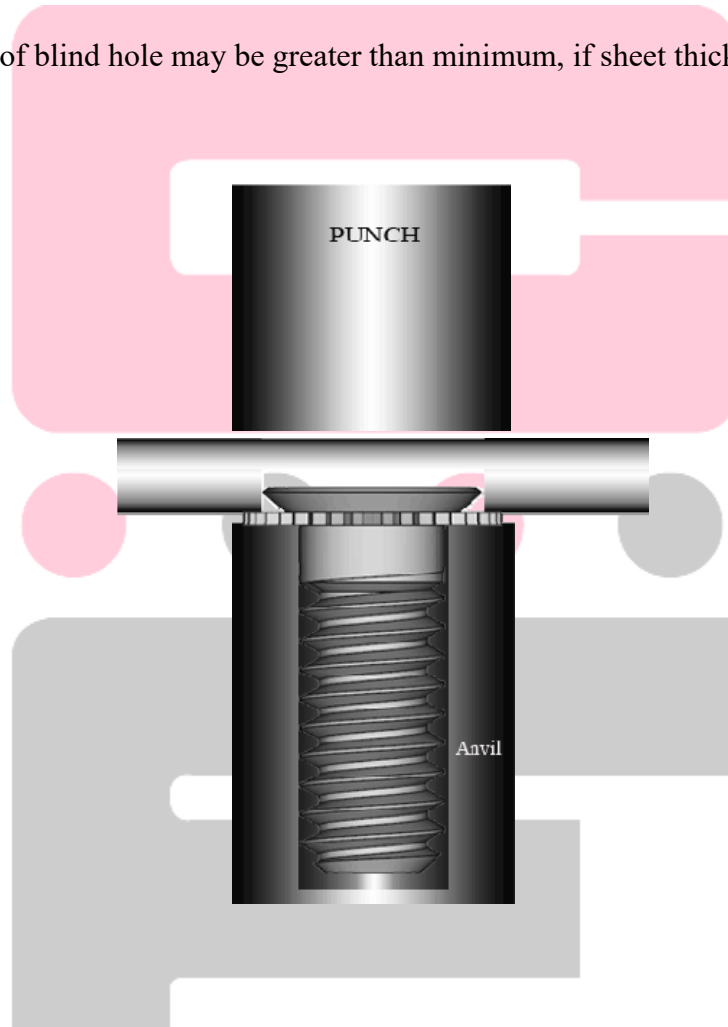


- Mill a blind hole in material to specified depth.*
- Place fastener into hole in anvil
- Place sheet material over head of fastener.
- Apply a downward squeezing force with punch, pressing on sheet material until serrated collar if the fastener is flush with the surface.

*Depth of blind hole may be greater than minimum, if sheet thickness allows



INCH (in.)	Series	Thread Code	D Dia. (in.)
	CFA CFC		440
		632	.152
		832	.176
		1032	.205

METRIC (mm)	Series	Thread Code	D Dia. (mm)
	CFA CFC		M3
		M4	4.4
		M5	5.4